

Zinc Guard™ Quick Dry Enamel



Dy-Mark Zinc Guard™ Quick Dry Enamel is a quick drying topcoat which protects surfaces against rust whilst providing superior coverage with a durable finish. Ideal for both internal and external applications. Suitable for use on all metal surfaces such as fences, gates, doors, letterboxes, fabricated steel, brackets, trailers, factory equipment and machinery.

Colour	Finish	Qty	Product Code
Black Flat	Flat	12	230932101
Black Satin	Satin	12	230932201
Clear Gloss	Gloss	12	230932300
Black High Gloss	Gloss	12	230932301
Signal Red R13 Gloss	Gloss	12	230932302
Ocean Blue Gloss	Gloss	12	230932303
Brunswick Green Gloss	Gloss	12	230932304
Golden Yellow Y14 Gloss	Gloss	12	230932305
Primrose Gloss	Gloss	12	230932309
Silver	Gloss	12	230932310
White High Gloss	Gloss	12	230932311
Pewter Grey N63 Gloss	Gloss	12	230932313

DIRECTIONS FOR USE

Suitable Surfaces

Pre-painted metal surfaces, steel, wrought iron, galvanised iron and non-ferrous metals such as; aluminium, alloys, zincalume® and stainless steel.

Ideal Application Temperature

Between 10°C and 40°C. Avoid use in windy conditions.

Preparation

Surface should be clean, dry and free from contaminants such as rust, oil, grease, dirt and salt. Wipe surface with Mineral turps or Dy-Mark general purpose thinner. Thoroughly sand new metal and lightly sand previously painted surfaces to ensure maximum adhesion. Remove loose rust and flaking paint with a wire brush, scraper or mechanical sander. For best results, always remove rust back to bare metal.

For superior protection and adhesion on mild steel surfaces it is recommended to prime with the appropriate **Dy-Mark Metal Primer** and allowing it to dry for 1 hour before applying **Dy-Mark Zinc Guard™ Quick Dry Enamel**. For non-ferrous metals such as aluminium and alloys, zincalume®, stainless steel, **use Dy-Mark Zinc Guard™ Etch Primer**.

Application

Before spraying, cover surrounding areas to protect from overspray. Shake can for at least 45 seconds **AFTER** the mixing ball begins to rattle. Shake the can occasionally during use. Hold the can upright approximately 20-25cms from the surface. Spray with a smooth sweeping motion. To prevent paint from sagging, apply several light mist coats rather than one heavy coat. Adjust nozzle to achieve desired spray pattern. Use horizontal setting to spray up and down and the vertical setting to spray across.

Coverage

Approximately 2m² per can (depending on the surface and amount of overspray).

Drying Time

Touch dry in 10-15 minutes (25°C)

Recoat after 1 hour.

Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

After Spraying

Prevent blocking by holding the can upside down and spraying until only clear gas escapes. Also wipe spray tip of nozzle clean. Clean up wet paint with Mineral turps or **Dy-Mark Xylene** or **Dy-Mark GP Thinner**.

TECHNICAL DATA SHEET

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www.dymark.com.au



TECHNICAL DATA

Size: 325g Aerosol
Finish: High gloss, satin and flat
Colour: Various industrial colours
Consistency: Liquid
Clean Up: Mineral Turps, Dy-Mark GP Thinner or Dy-Mark Xylene
Propellant: Hydrocarbon/DME

STORAGE

Store below 50°C. Do not store in direct sunlight or in vehicles under hot conditions.

DISPOSAL

Aerosol should be completely emptied prior to disposal. Contents under pressure. Do not puncture or incinerate, even when empty.

SAFETY INFORMATION

HIGHLY FLAMMABLE

The use of solvent resistant gloves, apron and goggles is recommended when handling the Graffiti Remover. Graffiti Remover is highly flammable. Keep away from sources of ignition. Do not smoke and ensure adequate ventilation during use. Avoid contact with eyes and skin.

FIRST AID

KEEP OUT OF REACH OF CHILDREN

If swallowed: Do not induce vomiting.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water. Seek medical advice from your doctor or Poisons Information Centre (**Australia: 13 11 26; New Zealand: 0800 764 766**).

Note: the information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface type and environmental conditions. Refer to Material Safety Data Sheet for more information.