

VIPER MULTI 185



MIG

**HIGH-FREQUENCY
DC TIG**

STICK

**3 YEAR
WARRANTY**

Now with single pulse MIG, the VIPER MULTI 185 is the perfect multi-process machine for all those home repairs and hobby projects you've got planned.

Key Features

- Single Pulse MIG
- 4.3" LCD Colour Interface
- Digital Geared Wire Drive

Package Contents

- VIPER MULTI 185 Welder
- 3m M26 MIG Torch
- 4m Twist Lock Electrode Holder
- 4m 200 Amp Earth Clamp & Lead
- Dual Stage Flowmeter
- 2m Gas Hose Complete with Fittings
- 9-to-9 Pin TIG Torch Adapter
- Operating Manual
- 0.8-0.9mm V Groove Roller
- 0.8-0.9mm F Groove Roller
- 1.0-1.2mm U Groove Roller

Specifications

SKU	U11260
Primary Input Voltage	240V Single-Phase
Supply Plug	10 AMP
Open Circuit Voltage - OCV (V)	67
Protection Class	IP21S
Insulation Class	H
Minimum Generator (kVA)	9
Standard	AS 60974.6
MIG Duty Cycle @ 40°C	10% @ 185A, 60% @ 77A, 100% @ 60A
TIG Duty Cycle @ 40°C	10% @ 185A, 60% @ 77A, 100% @ 60A
MMA Cycle @ 40°C	10% @ 180A, 60% @ 75A, 100% @ 60A
Driver Rollers	30/22 (See page 216 for the full range)
Dimensions (mm)	553x214x388
Weight (kg)	13.5
Package Dimensions (cm)	72x33.5x46.5
Package Weight (kg)	24.5

