

## MIG (THREE PHASE)

# WELDMATIC WIREFEEDER

Part No: W64-0 - W64 4 Roll Drive Wirefeeder

**4 ROLL DRIVE WIREFEEDER FOR USE WITH THE WELDMATIC 270, 356, 396 AND FABRICATOR POWER SOURCES.**

**4 ROLL DRIVE 50W MOTOR**

Provides a consistent, strong drive for a variety of wires.

**HEAVY DUTY 4 ROLL DRIVE**

System has improved large stronger drive gears and ball bearing on drive rollers and shafts.

**HIGH & LOW SPEED RANGE**

Provides 1 to 10m/min or 8 to 20m/min speed, giving finer control of wire speed – particularly useful at lower voltage settings.

**ARC START CONTROL**

Allows starting response to be fine-tuned to weld conditions.

**CREEP START MODE**

Provides slow wire speed until weld starts - ideal for aluminium starts.

**PURGE**

Allows gas line to be purged, without feeding wire.

**INCH**

Allows wire to be fed without wasting gas.

**LATCH**

Provides gun switch trigger to start and then again to stop, reducing operator fatigue on long welds.

**PRE GAS**

Allows gas to flow before weld starts.

**POST GAS**

Allows gas to continue flowing after weld has finished.

**SPOT TIME**

Provides short weld times for repetitive spot welds.

**BURNBACK**

Controls how far the wire burns back to the tip on completion of the welding operation.



SUPPLY VOLTAGE	RATED SUPPLY CURRENT	CIRCUIT BREAKER CURRENT	PRE-GAS RANGE	START SPEED	SPOOL SIZES	WIRE SPEED RANGE	WIRE SIZE RANGE
32 Vac - (from welding source)	5 Amps	5 Amps	0 - 2 Seconds	Start or creep (switchable)	5kg, 15kg	0 - 10 metres per min low speed range 8 - 20 metres per min high speed range	0.6mm - 1.6mm diameter



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