

MIG (SINGLE PHASE)



Weldmatic 270C

Part No: CP136-1 - Compact package

COMPACT MIG WITH INTEGRATED WIREFEEDER – IDEAL FOR WORKSHOPS.

COMPACT MIG PACKAGE

Compact MIG with feature packed integrated wirefeeder, enabling custom set-up to suit the job - including arc start, low wire speed, burnback, spot time, trigger latch, inch, purge and pre and post gas.

IDEAL FOR THE WORKSHOP ENVIRONMENT

Economical option for workshops where a separate wirefeeder isn't required. Works well under a bench.

PORTABLE

Easy to move around the workshop, with no messy leads between the power source and wirefeeder.

EASY TO ACCESS CONTROLS

All controls are located on the front panel – easy access to all wirefeeder features.

GAS OR GASLESS

Suits gas shielded and gasless flux cored wires.

BUILT-IN OPERATOR SAFETY

The power source features a built-in thermal protection device that will cut in if the machine is operated beyond its safe thermal operating zone.

REDUCED POWER CONSUMPTION

The Fan-on-Demand™ cooling system uses less power and generates less noise by only operating when needed, meaning improved efficiency, less maintenance and a safer working environment.

LOW GAS BOTTLE TRAY

The low, easy to access rear tray, allows the gas bottle to be rolled on and off with ease, eliminating the need for lifting.

SPOOL CAPACITY

5kg & 15kg.



WELDS UP TO 12MM

Fillet weld up to 12mm of mild steel, stainless steel or aluminium.

PACKAGE INCLUDES

- 3.6m Euro Gun Cable
- 5m 35mm² Work Lead
- Gas Regulator/Flowmete
- Drive Rollers: 0.9/1.2mm "V"; 0.9/1.2mm knurled (gasless)
- Tips: 0.6/0.8/0.9/1.2



PRIMARY VOLTAGE	RATED PRIMARY CURRENT	MAX. PRIMARY CURRENT	RECOMMENDED GENERATOR kVA	RATED OUTPUT @ 40C (10 min)	WELDING CURRENT RANGE	WIRE SIZE RANGE (MM)	PRODUCT HEIGHT	SHIPPING WEIGHT
240 Vac - 50Hz	25 Amps	56 Amps	13.5 kVA	270 A, 27.5 V, 20% Duty Cycle	30 - 270 Amps	0.6 - 1.2 solid 0.8 - 1.2 cored	760mm 810mm (to top of handles)	127kg
240 Vac - 50Hz	15 Amps	32 Amps	8 kVA	200 A, 24 V, 22% Duty Cycle Setting D-1 Max.	30 - 200 Amps	0.6 - 1.2 solid 0.8 - 1.2 cored		

15 Amp plug fitted for commissioning purposes only. 32 Amp plug to be installed by user to obtain full output.



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