

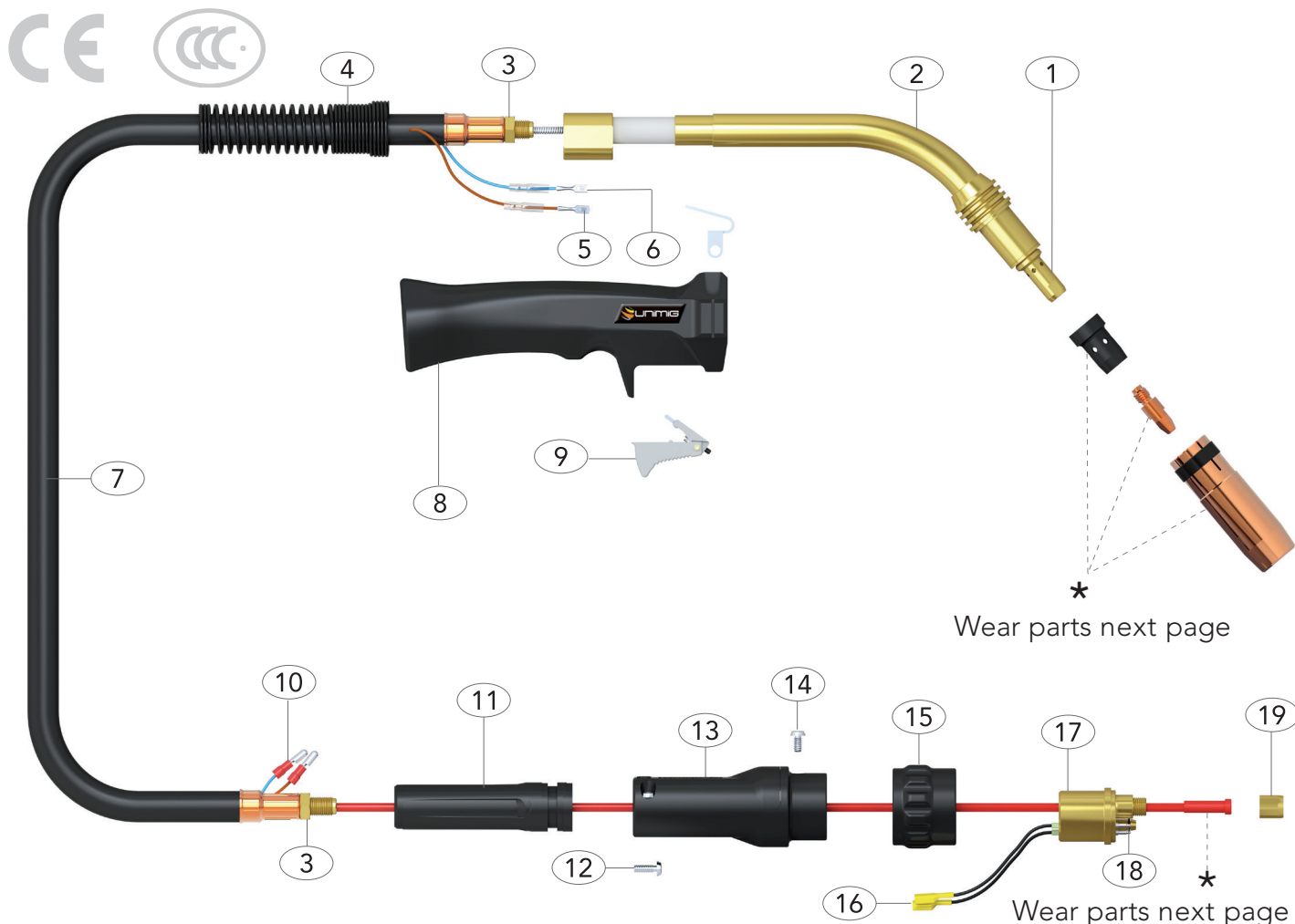
# Suregrip Series

## SB38 MIG TORCH



### 380A Air Cooled MIG Welding Torch

Rating: 360A CO2 340A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires



Torch Model	Description			
Description	Part Number	3 Mt	4 Mt	5 Mt
SB38 Suregrip Ergo Torch Package	SB38-3M		SB38-4M	SB38-5M

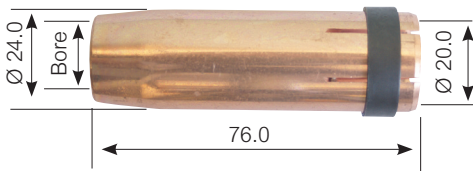
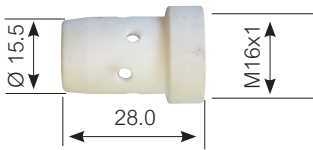
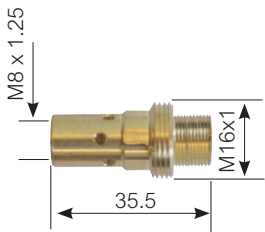
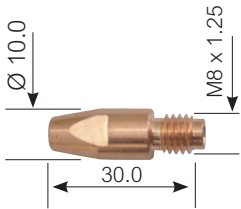
Spare Parts					
Part Number	Description	Part Number	Description	Part Number	Description
1	UB5003	Insulating Washer	10	UB1522	Cable Terminal Male
2	SNK38	Swan Neck Assembly	11	UC3641	Cable Support
3	UB1505	Lock Nut	12	UB1542	Gun Pulg Housing Screw
4	UB8018	Spring Cable Support	13	UC1518	Gun Plug Body Housing
5	UB1521	Cable Terminal	14	UB1526	Gun Plug Screw
6	UB1521-C	Cable Terminal Cover	15	UC1519/S	Gun Plug Nut
7	UB3609-30	Hyperflex Cable Assembly X 3mt	16	UB1523	Gun Plug Terminal Female
	UB3609-40	Hyperflex Cable Assembly X 4mt	17	UB1528	Gun Plug Body C/W Spring Pins
	UB3609-50	Hyperflex Cable Assembly X 5mt	18	UB1524	Gun Plug 'O' Ring
8	UP1578	Bladeswitch Handle Assembly	19	UB1525	Liner Nut
9	UB1408/B	Bladeswitch Trigger Assembly			

# Suregrip Series

## SB38 MIG TORCH



### Front end consumables



#### SB38 Contact Tips M8

Part Number	Description	
PCT0005-08	Contact tip M8 Steel Wire (0.8mm)	QTY10
PCT0005-09	Contact tip M8 Steel Wire (0.9mm)	QTY10
PCT0005-10	Contact tip M8 Steel Wire (1.0mm)	QTY10
PCT0005-12	Contact tip M8 Steel Wire (1.2mm)	QTY10
PCT0005-16	Contact tip M8 Steel Wire (1.6mm)	QTY10
PCTZR0005-09	Contact tip Long Life (0.9mm)	QTY10
PCTZR0005-12	Contact tip Long Life (1.2mm)	QTY10
PCTAL0005-09	Contact tip M8 Alloy Wire (0.9mm)	QTY10
PCTAL0005-10	Contact tip M8 Alloy Wire (1.0mm)	QTY10
PCTAL0005-12	Contact tip M8 Alloy Wire (1.2mm)	QTY10
PCTAL0005-16	Contact tip M8 Alloy Wire (1.6mm)	QTY10

#### SB38 Tip Holder

Part Number	Description	
PCTH38	Tip Holder M8 SB38	QTY2

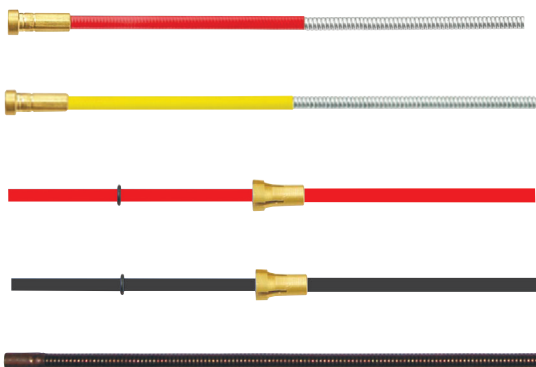
#### SB38 Gas Diffuser

Part Number	Description	
PCGD38	Gas Diffuser (Suit SB38)	QTY2

#### SB38 Gas Nozzle

Part Number	Description	
PGN38CON	Gas Nozzle Conical	QTY2
PGN38CYL	Gas Nozzle Cylindrical	QTY2
PGN38TAP	Gas Nozzle Tappered	QTY2

### Liners



#### SB38 Liners

Part Number	Description	
SLB3M	Blue Steel Liner 3 Metre	} 0.6 - 0.8mm
SLB4M	Blue Steel Liner 4 Metre	
SLB5M	Blue Steel Liner 5 Metre	
SLR3M	Red Steel Liner 3 Metre	} 0.9 - 1.2mm
SLR4M	Red Steel Liner 4 Metre	
SLR5M	Red Steel Liner 5 Metre	
SLY3M	Yellow Steel Liner 3 Metre	} 1.2 - 1.6mm
SLY4M	Yellow Steel Liner 4 Metre	
SLY5M	Yellow Steel Liner 5 Metre	
TLB3M	Blue Aluminium Liner 3 Metre	} 0.6 - 0.8mm
TLB4M	Blue Aluminium Liner 4 Metre	
TLR3M	Red Aluminium Liner 3 Metre	} 0.9 - 1.2mm
TLR4M	Red Aluminium Liner 4 Metre	
TLY3M	Yellow Aluminium Liner 3 Metre	} 1.2 - 1.6mm
TLY4M	Yellow Aluminium Liner 4 Metre	
NKSTL	Neck Spring for Aluminium	

These parts are manufactured in China and are offered as replacement parts suitable for "BINZEL®" style torches.