Hypertherm[®]

Powermax30® XP

Professional-grade plasma system for handheld cutting 10 mm metal.



Capacity	Thickness	Cut speed
	Cutting	
Recommended	10 mm	500 mm/min
	12 mm	250 mm/min
Severance	16 mm	125 mm/min



- High-power cutting on thick metal plus FineCut® consumables for detailed, thin metal cutting.
- Plug into any 120 or 240 V power with Auto-Voltage[™] technology and included plug adapters.

Finish jobs faster

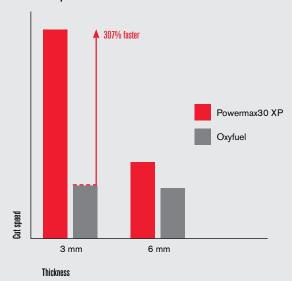
- 50% increase in cutting power* for fast cut speeds.
- Less edge preparation patented consumables designs provide superior cut quality.
- Twice the consumable life* and 70% more efficient on average for lower cost of cutting.

Rugged and reliable

- New Duramax™ LT torch designed to withstand impact and heat.
- Hypertherm Certified[™] reliability ensures performance in the most demanding environments.
- Optional durable carrying case protects the system and gear.



Relative cut performance on mild steel



System includes

- Power supply, 4,5 m Duramax LT hand torch with standard consumables, 4,5 m work clamp
- Operator and safety manuals
- Consumable kit with 1 standard nozzle, 1 electrode, 1 FineCut nozzle and 1 FineCut deflector
- Plastic carry case
- Carrying strap

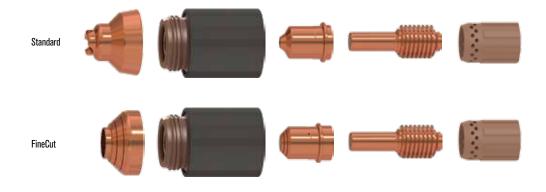
Ordering information

Power supply	System part number with 4,5 m Duramax LT torch	System part number with 4,5 m Duramax LT torch and carry case	
120-240 V	088082	088083	

Torch consumable parts

Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle and electrode pack	Swirl ring
Standard	Hand	30	420116	420114	4282431	420211
FineCut	Hand	30	420115		428244²	420211

Includes 2 standard nozzles (420118) and 2 electrodes (420120).
Includes 2 FineCut nozzles (420117) and 2 electrodes (420120).



Specifications

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Input voltages	120-240 V, 1-PH, 50/60 Hz		
Input current @ 3,8 kW	120-240 V, 1-PH, 25-18,8 A		
Output current	15-30 A		
Rated output voltage	125 VDC		
Duty cycle @ 40° C	35%, 240 V 20%, 120 V		
Open circuit voltage (OCV)	256 VDC		
Dimensions with handles	356 mm D; 168 mm W; 305 mm H		
Weight w/4,5 m torch	9,7 kg9,5 kg		
Gas supply	Clean, dry, oil-free air or nitrogen		
Recommended gas inlet flow rate/pressure	113,3 I/min @ 5,5 bar		
Input power cable length	3 m		
Power supply type	Inverter - IGBT		
Engine drive requirement	5,5 kW for full 30 A output		
Certifications	CE, C-Tick, CU/GOST, Ukr, and Serbian — for use in Europe, Australia, Belarus, Kazakhstan, Russia, Serbia, Ukraine, and other countries where accepted.		
Warranty	Power supply: 3-year Torch: 1-year		

Cutting with 120 V input power

Use FineCut nozzle and deflector for cutting at 120 V input power. When operating at the maximum recommended output of 25 A, the cut capacities are:

- 6 mm at 482 mm/min
- 10 mm at 203 mm/min
- 12 mm at 76 mm/min

Common applications

HVAC, mining, property/plant maintenance, fire and rescue, general fabrication, plus:



Agricultural



Vehicle repair and modification

Recommended Hypertherm genuine accessories



Face Shield

Clear face shield with flip-up shade for cutting and grinding. Safety shield included. ANSI Z87.1, CSA Z94.3, CE

127239 Face shield shade 6 127103 Face shield shade 8



Air filtration kit

A ready-to-install kit with a 1-micron filter and an auto drain moisture separator protects against contaminated air.

128647 Eliminizer filter



Durafit cutting gloves

Designed to offer maximum dexterity and fine-motor control. Fire resistant goatskin leather and stretch Nomex® backhand. Reinforced leather in wear areas.

017037 Medium 017038 Large 017039 X-large 017040 2X-large



System dust covers

Made from a flame-retardant vinyl, a dust cover will protect your Powermax system for years.

127144 Cover, Powermax30/30 XP



Circle cutting guides

Quick and easy set up for accurate circles up to 70 cm diameter. For optional use as a stand-off guide for straight and bevel cuts.

127102 Basic kit – 38 cm arm, wheels and pivot pin

027668 Deluxe kit – 28 cm arm, wheels, pivot pin, anchor base and plastic case



System carry case

Rugged case for protecting and storing the Powermax30 or 30 XP and accessories.

127410 Case, Powermax30/30 XP



All-in-one consumable kit

All-in-one kits provide a sampling of all of the consumables available for your Powermax system. Experience the versatility of your system, while purchasing consumables at lower cost.

851390 Powermax30 XP kit

Engineered and assembled in the USA ISO 9001:2008

Environmental stewardship is a core value of Hypertherm. Our Powermax products are engineered to meet and exceed global environmental regulations including the RoHS directive.



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