

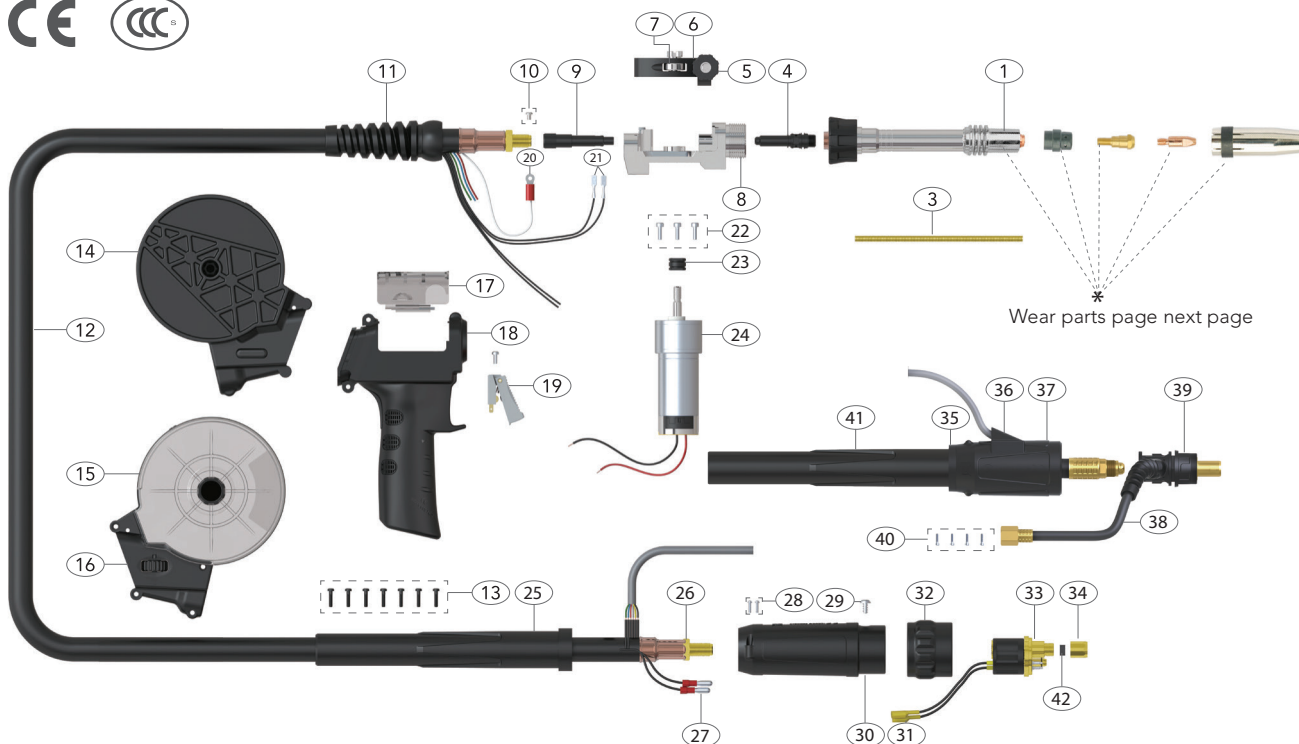
Suregrip Series

240AMP SPOOL GUN



240A Air-Cooled MIG Welding Torch

Rating: 240A CO2 220A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires



Torch Model

Description

Part Number

6Mt

240 Spool Gun Suregrip series

PLSP240A-24

Spare Parts

Part Number	Description	Part Number	Description
1	USP2401	23	UGP7020W-08U
3	USP1502		UGP7020W-09U
4	UGP36006		UGP7020W-10U
5	UGP36402B		UGP7020W-12U
6	UGP36402	24	UGP7020-24
7	UGP36402R		UGP7020-42
8	USP36001	25	UPA2041
9	USP36006	26	UB1505
10	SC2563	27	UB1522
11	MIG8015	28	SCSP1-1
12	PLSP1517-60ER	29	UBL1541
	PLSP1517-60DN	30	SC2578H/L
13	UKA3X20	31	UB1523
14	USP2515SP-B	32	UC1519/S
15	USP2515SP-C	33	UC1528
16	USP2515SP-PT-1K	34	UB1525
	USP2515SP-PT-5K	35	USLH26-SM
	USP2515SP-PT-10K	36	USLH26-C
	USP2515SP-PT-25K	37	USLH26-H
17	UGP2514-C	38	USL-1
18	CSP2515-KJ	39	USL3550
19	UGP2516	40	UERSP1
20	SC2597	41	UPA3541
21	UB1521	42	UB1525W
22	UGPMS1		
23	UGP7020W-09		
	UGP7020W-10		

*Note: Gas supply hoses are specified by utilizing the part number and a termination suffix from the gas supply hose table on page 8.

Example: USL-1-GS1

Gas supply hoses C/W 3/8" BSP fitting.

Denotes torch package drive roll set up

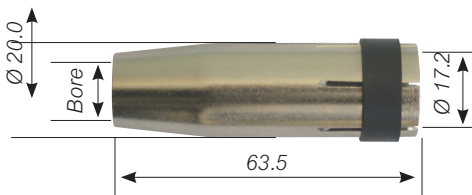
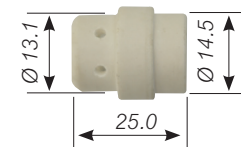
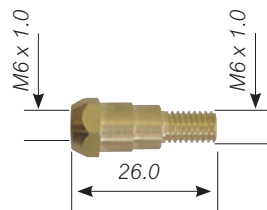
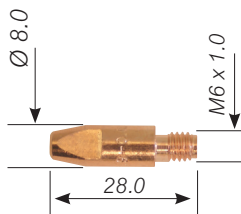
Note: All packages supplied with hard and soft wire drive roll

Suregrip Series

240AMP SPOOL GUN



Front end consumables



SB24 Contact Tips

Part Number	Description	
PCT0009-06	Contact Tip Steel (0.6mm)	QTY10
PCT0009-08	Contact Tip Steel (0.8mm)	QTY10
PCT0009-09	Contact Tip Steel (0.9mm)	QTY10
PCT0009-10	Contact Tip Steel (1.0mm)	QTY10
PCT0009-12	Contact Tip Steel (1.2mm)	QTY10
PCT0009-16	Contact Tip Steel (1.6mm)	QTY10
PCTAL0009-09	Contact Tip Aluminium (0.9mm)	QTY10
PCTAL0009-10	Contact Tip Aluminium (1.0mm)	QTY10
PCTAL0009-12	Contact Tip Aluminium (1.2mm)	QTY10

SB24 Tip Holder

Part Number	Description	
PCTH24	Contact Tip Holder	QTY2

SB24 Gas Diffuser

Part Number	Description	
PCGD24	Gas Diffuser	QTY2
PCGD24R	Rubber Gas Diffuser	QTY2

SB24 Gas Nozzle

Part Number	Description	
PGN24CYL	Cylindrical Nozzle	QTY2
PGN24CON	Conical Nozzle	QTY2
PGN24TAP	Tapered Nozzle	QTY2
PGN24SPOT	Spot Nozzle	QTY2

V Groove Drive Roller - Steel Wire

Part Number	Description
UGP7020W-09	Driver Roll For Hard Wire 0.9
UGP7020W-10	Driver Roll For Hard Wire 1.0

U Groove Drive Roller - Soft Wire

Part Number	Description
UGP7020W-08U	Driver Roll For Aluminium Wire 0.8
UGP7020W-09U	Driver Roll For Aluminium Wire 0.9
UGP7020W-10U	Driver Roll For Aluminium Wire 1.0
UGP7020W-12U	Driver Roll For Aluminium Wire 1.2

These parts are manufactured in China and are offered as replacement parts suitable for "BINZEL®" style torches.