

70 Series

Part No: MR300616 [S-74S Standard]

Part No: MR300617 [S-74D Digital]

Part No: MR300618 [S-74DX Digital]*

Part No: MR300620 [D-74D Digital Dual]*



S MODELS (BASIC 70 SERIES FEEDERS)

- > Wire speed control.
- > Factory-set run-in control for improved arc starts.
- > 24 VDC high-torque, permanent-magnet motor.
- > Quick-release, drive-roll pressure adjustment arm allows drive roll change without losing spring preload setting.
- > Solid-state speed control and brake circuit for increased service life.
- > Floating positive drive systems provide trouble-free feeding on a variety of wires.

D MODELS ADD THE FOLLOWING FEATURES

- > Digital meters for easy viewing of the wire feed speed and Voltage.
- > Remote Voltage control allows operator to set Voltage at the wire feeder without having to go back to the power source.
- > Tachometer feedback to help keep wire feed speed accurate.

DX MODELS ADD THE FOLLOWING FEATURES

- > Four weld programs allow the operators to store four independent welding parameters reducing welding setup time (four programs available per side on dual feeder).
- > Adjustable run-in control for improved arc starts.
- > Adjustable weld sequence control gives operator complete control of the welding parameters: pre-flow, run-in, weld time, crater, burn-back and post-flow.

- > Welding process range control locks parameters at a set percentage of welding parameters to ensure welding procedures and quality standards are maintained on the shop floor.
- > Dual schedule allows operator to switch between two welding parameters without readjusting the machine, eliminating downtime and enhancing quality.



* Indent only

WELDING MODE	INPUT POWER	WIRE SPEED	ELECTRODE WIRE DIAMETER CAPACITY	DIMENSIONS (MM)	WEIGHT
CV/DC	24 VAC, 10 A, 50/60 Hz	1.3 - 19.8m/min	Solid Wire: 0.9 - 1.6mm Flux Cored: 1.2 - 2.8mm	S-74 Single: H: 356 W: 318 D: 711 D-74 Dual: H: 356 W: 533 D: 889	S-74 Single: 26kg S-74 D-74 Dual: 39.5kg