

# ATRA MASTER

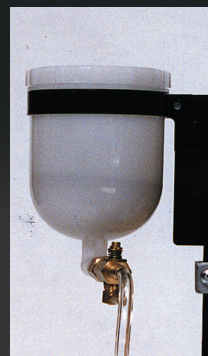


## M320 MT3 MAGNETIC BASE DRILL

Twist Drill Capacity	32mm (steel)
Magnetic Holding Capacity	1800kgf
Stroke	280mm
Magnet Dimensions	124 x 244mm
Height	525mm
MT3 Drill	3 Morse Taper
Free Speed	220, 250, 350, 420
Load Speed	115, 160, 190, 260

*(SEE OVER FOR DRILLING RECOMMENDATIONS)*

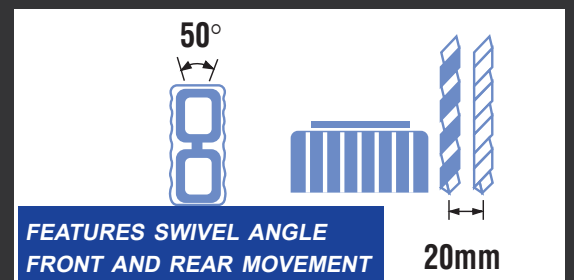
### OPTIONAL EXTRAS



**COOLANT KIT**  
(PART # 99A541)

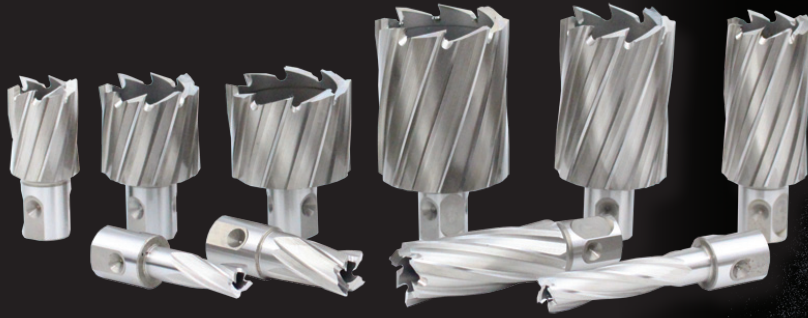


**JETBROACH HOLDER**  
(PART # 99A541)



# OZBROACH™

## HIGH SPEED STEEL CUTTERS



Designed to work best with the ATRA ACE range of magnetic based drills. These tough cutters make holes three times faster than twist drills. Suitable for construction and repair, steel reinforcement and many more other metal working and construction jobs.

**Made of high quality, high speed steel**

**One touch connection, no tools required**

**Single pass cutting, no pilot hole needed**

**Edge-Hole cutting reduces drilling time and limits swarf**

Cutter Depth	20mm*	25mm*	50mm*	75mm*
Hole Dia available	12-27mm	12-50mm	12-50mm	18-32mm

Model No	Cutter Dia.	Suitable for Cutters
NAP0625	Ozbroach 25mm Depth 6mm Dia	12-15mm dia x 25mm depth
NAP0650	Ozbroach 25mm Depth 6mm Dia	12-15mm dia x 50mm depth
NAP0825	Ozbroach 25mm Depth 8mm Dia	15-50mm dia x 25mm depth
NAP0850	Ozbroach 50mm Depth 8mm Dia	16-50mm dia x 50mm depth

# RAILBORE™

## BISALLOY & S/STEEL CUTTERS



Ideal for Bisalloy and stainless steel drilling. The RAILBORE™ C8 railway annular cutters are proudly manufactured in Australia by Nitto Kohki specially to suit Cembre rail drills. They are also suitable for side-lock machines.

**Use at low speed (220rpm free, 110prpm load)**

**Use a 5 litre pressure pack for coolant**

**For Bisalloy up to 360 grade max, dia 32mm x 50mm**

**Remove skin from Bisalloy plates and allow teeth to be well into the cut before maximum feed is applied**

Short Series*		Long Series*	
RB1325	RB2425	RB1650	RB2850
RB1425	RB2525	RB1750	RB3050
RB1625	RB2625	RB1850	RB3250
RB1725	RB2725	RB1950	
RB1825	RB2825	RB2150	
RB1925	RB2925	RB2250	
RB2025	RB3025	RB2350	
RB2125	RB3225	RB2450	
RB2225	RB3325	RB2550	
RB2325		RB2650	

\* Use BHM-02035 or BHM-03050 broach holders