MIG/TIG/STICK - 200 Amp DC Welding Machine SpoolGun Ready

Welds: Steels, Stainless, Cast Iron, Bronze, Aluminium, Copper

KUMJR200K

Features

- Latest IGBT inverter technology
- Mig/Mag with Gas and Gasless wire function
- Spool Gun connection
- Stick electrode (MMA) function
- DC Tig welding with Lift Arc start
- · VRD safety for Stick welding
- Wire inch & burn back control
- · Semi industrial application
- · Internal 2 roll geared wire feeder
- Euro style mig torch connection
- · IP21S rating for environmental/safety protection
- · Stepless voltage and wire feed control
- · Excellent mig welding with CO2 gas
- · Excellent arc stability for Mig/ MMA/ TIG welding

Technical Data

Power Supply / Phases (V-Ph) Duty Cycle @ 40°c as per AS/NZ60974

Output Current Range MIG **Output Current Range MMA** Rated Power MIG Rated Power MMA I Max MIG MMA l *i*eff MIG MMA Power factor Protection Class Insulation Class Wire Feeder Wire Diameter Range (mm) Dimensions Power Source (LxWxH) Weight Power Source Warranty

35% @ 200 Amps MIG 35% @ 200 Amps MMA 30A/15.5V - 200A/24.0V 10A/20.4V - 200A/28.0V 7.5 KVA 8.8 KVA 31.4 Amps 36.6 Amps 18.6 Amps 31.4 Amps 0.75 **IP 21S** F Gear Driven 2 Roll 0.6, 0.8, 0.9, 1.0, 1.2 900x400x670mm 57Kg 3 years on machine

240v - 1 +/- 15%



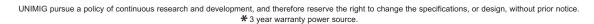
26V4MCP50 Tig Torch Option SPG200II SpoolGun Option

Overview

The KUMJR200K is an inverter-based multi-function Mig welding machine with added MMA and Tig function. The Mig function allows you to weld with both Gas Shielded and Gasless wire applications. Easy step less adjustment of voltage and wire feed make for easy setting of welding parameters giving excellent, professional welding results. Wire inch allows easy feeding of the wire during set up without gas wastage and the Burn Back adjustment leaves the wire stick out ready for the next weld. An additional feature is the Spoolgun ready function that allows the simple connection of the SPG200 Spoolgun for the use of thin or softer wires that don't have the column strength to feed through standard mig torches, such as aluminium wire. Added MMA welding capability delivers easy and high quality welding using electrodes, including cast Iron, stainless and Iow hydrogen. Connection of the 26V tig torch provides quality DC Tig with Lift Arc start for welding of steel, stainless steel and copper. The machine is industrial rated and of solid construction, large industrial wheels allows easy and smooth manoeuvrability. Being 240v single phase gives great portability, it can be run from any 15 Amp power socket providing more flexible use for site and home workshop locations. Ideal for general engineers, maintenance workshop, rural workshop, panel beaters, home workshop. Designed and built to our specification. Certified to - AS/NZ60974.1

MACHINE PACKAGE: KUMJR200K

Standard Package includes: KUMJR200K Machine, Mig Torch x 4m, Earth Lead & Arc Lead 25mm x 4m, Regulator







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MIG/MMA