

KUM425 / KUM500SWF

3 YEARS Warranty
(Power Source)

The Unimig 425 SWF is a powerful high duty cycle machine designed for medium to heavy fabrication and rural applications. Combining smooth arc characteristics with complete reliability, the Unimig 425 SWF is the unit to satisfy all the demands of the professional welder. Features a completely enclosed KT 50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding. It comes with fully covered 10 Metre interconnecting cables and wheels for increased maneuverability.

The Unimig 500 SWF is a powerful high duty cycle machine designed for heavy fabrication and rural applications. Combining smooth arc characteristics with complete reliability. The Unimig 500 SWF is the unit to satisfy all the demands of the professional welder. The completely enclosed KT 90 wire feed unit helps prevent dust and moisture fouling your wire and contaminating your weld. Fitted standard with a geared four roller drive wire feed system ensuring consistent wire feed and smooth welding. It comes with, fully covered 10 Metre interconnecting cables and wheels for increased maneuverability.



UNIMIG 425 SWF



UNIMIG 500 SWF

TECHNICAL SPECIFICATION UNIMIG 425 SWF UNIMIG 500 SWF

PART NUMBER	KUM425SWF	KUM500SWF
PRIMARY INPUT VOLTAGE	415V 3 Phase	415V 3 Phase
WELDING CURRENT	40-400 Amps	50-450 Amps
VOLTAGE STEPS	30	50
DUTY CYCLE 40°C	50% @ 400 Amps 60% @ 360 Amps 100% @ 280 Amps	35% @ 450 Amps 60% @ 410 Amps 100% @ 320 Amps
WELDING VOLTAGE RANGE DC	16 – 34V	16 – 36V
WIRE SIZE (mm)	0.6 – 1.6mm Ferrous 0.9 – 1.6mm Aluminium 0.6 – 1.6mm Stainless Steel 0.9 – 2.4mm Flux cored	0.6 – 1.6mm Ferrous 0.9 – 1.6mm Aluminium 0.6 – 1.6mm Stainless Steel 0.9 – 2.4mm Flux cored
DIMENSIONS (mm)	1270 x 940 x 600mm	1270 x 940 x 600mm
WEIGHT (Kgs)	182 Kgs	199 Kgs
TORCH OPTIONS:	SB38 4 Metre / 5 Metre ARB 400 / 12ft / 15ft & 17ft TWC 4 / 12ft / 15ft & 17ft	SB38 4 Metre / 5 Metre ARB 400 / 12ft / 15ft & 17ft TWC 4 / 12ft / 15ft & 17ft
OPTIONS:	Amp-Volt Meter	Amp-Volt Meter

425SWF / 500SWF
Package Includes:
Argon regulator, Gas Hose,
10 Metre Earth lead
SB38 3 Metre MIG torch,
•(Optional 4 Metre)

