

## KUM270 / KUM270SWF

**3 YEARS Warranty**  
(Power Source)

The top of the range Unimig 270 is one of the most powerful MIG's in its class. Combining an exceptionally high duty cycle and power with very smooth arc characteristics, it is designed for use in medium to heavy fabrication, as well as rural applications. If 3 phase power is unavailable, the Unimig 270 will give you the reliability and power you need to get the job done. Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding.

The 270 SWF is supplied with a completely enclosed KT 50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. It comes with fully covered 10 Metre interconnecting cables, a swivel turntable for the wire feed unit and wheels for increased maneuverability.



UNIMIG 270 Compact



UNIMIG 270 SWF

### TECHNICAL SPECIFICATION

### UNIMIG 270 Compact

### UNIMIG 270 SWF

PART NUMBER	KUM270	KUM270SWF
PRIMARY INPUT VOLTAGE	240V 1 Phase	240V 1 Phase
WELDING CURRENT	30-250 Amps	30-250 Amps
VOLTAGE STEPS	21	21
DUTY CYCLE 40°C	70% @ 250 Amps 100% @ 210 Amps	70% @ 250 Amps 100% @ 210 Amps
WELDING VOLTAGE RANGE DC	14 – 26V	14 – 26V
WIRE SIZE (mm)	0.6 – 1.0mm Ferrous 0.9 – 1.2mm Aluminium 0.6 – 1.0mm Stainless Steel 0.8 – 1.2mm Flux cored	0.6 – 1.0mm Ferrous 0.9 – 1.2mm Aluminium 0.6 – 1.0mm Stainless Steel 0.8 – 1.2mm Flux cored
DIMENSIONS (mm)	870 x 940 x 460mm	1270 x 920 x 460mm
WEIGHT (Kgs)	116 Kgs	139kg
TORCH OPTIONS:	SB24 4 Metre / 5 Metre ARB 300 / 12ft / 15ft & 17ft TWC 4 / 12ft / 15ft & 17ft	SB24 4 Metre / 5 Metre ARB 300 / 12ft / 15ft & 17ft TWC 4 / 12ft / 15ft & 17ft
OPTIONS:	Amp-Volt Meter	Amp-Volt Meter

**270Compact Includes:**  
Argon regulator, Gas Hose,  
4 Metre Earth lead,  
SB24 3 Metre MIG torch,  
•(Optional 4 Metre)

**270SWF Includes:**  
Argon regulator, Gas Hose,  
10 Metre Earth lead  
SB24 3 Metre MIG torch,  
•(Optional 4 Metre)

