



A NEW FORCE IN CHEMICAL MANUFACTURING

Unit 2, 14-16 Lee Holm Road
St Marys NSW 2760
Australia

Ph: 1300 738 250 (Australia)
Ph: +61 2 9833 9766 (International)
Fax: 02 9623 3670

sales@chemtools.com.au
www.chemtools.com.au

SAFETY DATA SHEET

ISSUED SEPTEMBER, 2022 (VALID 5 YEARS FROM DATE OF ISSUE)

Corrofix™ Neutraliser for Acidic Treatments

Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd
Unit 2/14-16 Lee Holm Road
St Marys NSW 2760

Phone: 1300 738 250 (business hours)
Fax: 02 9623 3670
www.chemtools.com.au

Chemical nature: Solution of various basic compounds and indicator.

Product Name: Corrofix™ Neutraliser for Acidic Treatments

Product Code: CT-SSN

Product Use: Neutraliser for acid fluxes and pickling solutions.

Creation Date: September, 2022

Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

SUSMP Classification: S5

ADG Classification: Class 8: Corrosive Substances.

UN Number: 1824, SODIUM HYDROXIDE SOLUTION



GHS Signal word: DANGER

Skin and Eye Corrosion /Irritation Category 1B

HAZARD STATEMENT:

H314: Causes severe skin burns and eye damage.

PREVENTION

P220: Keep or store away from combustible materials.

P260: Do not breathe fumes, mists, vapours or spray.

P262: Do not get in eyes, on skin, or on clothing.

P264: Wash contacted areas thoroughly after handling.

P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

P310: Immediately call a POISON CENTRE or doctor/physician.

P363: Wash contaminated clothing before reuse.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.

P304+P340: IF INHALED: Remove victim to fresh air and keep comfortable for breathing.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P370+P378: In case of fire: Use carbon dioxide, dry chemical, foam, water fog, to extinguish.

STORAGE

P405: Store locked up.

P410: Protect from sunlight.

SAFETY DATA SHEET

Issued by: Chemtools Pty Ltd

Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Statement of Hazardous Nature (New Zealand)

Water Treatment Chemicals (Corrosive) Group Standard 2020 – HSR002681

DG Classification: Classified as a Dangerous Good for transport in accordance with the Land Transport Rule Dangerous Goods 2005 and NZS 5433:2007.

Emergency Overview

Physical Description & Colour: Pink liquid.

Odour: No odour.

Major Health Hazards: causes severe skin burns and eye damage.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Sodium carbonate	497-19-8	3-5	not set	not set
Sodium hydroxide	1310-73-2	1-3	2	Peak
Other non hazardous ingredients including water	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Skin Contact: Seek urgent medical attention. Flush contaminated area with lukewarm, gently flowing water for at least 60 minutes, by the clock. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this SDS and take their advice). Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Strongly basic ingredients tend to penetrate the skin and so need longer rinsing than other substances.

Eye Contact: Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 20-30 minutes, by the clock, while holding the eyelid(s) open. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this MSDS and take their advice). Take care not to rinse contaminated water into the unaffected eye or onto face. If irritation persists, repeat flushing. Call a Poisons Information Centre or a doctor urgently. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting; rinse mouth thoroughly with water and contact a Poisons Information Centre. Urgent hospital treatment is likely to be needed. Give activated charcoal if instructed.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is little risk of an explosion from this product if commercial quantities are involved in a fire.

This product is likely to decompose only after heating to dryness, followed by further strong heating.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Water fog or fine spray is the preferred medium for large fires. Aim to dilute the material with large quantities of water. If practical, contain diluted material and prevent from entering drains and water courses.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is liquid-tight chemical protective clothing and breathing apparatus.

SAFETY DATA SHEET

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include rubber, Viton, Nitrile, butyl rubber, Barricade, neoprene, Teflon, polyethylene, PE/EVAL, Saranex, Responder. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary. Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Because of the corrosiveness of this product, special personal care should be taken in any cleanup operation. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. Contaminated area may be neutralised by washing with weak or dilute acid. Vinegar, citrus juice and most soft drinks may be suitable. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area. Check containers periodically for corrosion and leaks. Containers should be kept closed in order to minimise contamination. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 2500kg or L of Dangerous Goods of Packaging Group II, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Sodium hydroxide	2	Peak

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used where there is ventilation that is adequate to keep exposure below the TWA levels. If necessary, use a fan.

Eye Protection: Your eyes must be completely protected from this product by splash resistant goggles with face shield. All surrounding skin areas must be covered. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: Because of the dangerous nature of this product, make sure that all skin areas are completely covered by impermeable gloves, overalls, hair covering, apron and face shield. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: rubber, Viton, nitrile, butyl rubber, Barricade, neoprene, Teflon, polyethylene, PE/EVAL, Saranex, Responder.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Section 9 - Physical and Chemical Properties:

Physical Description & colour: Pink liquid.
Odour: No odour.
Boiling Point: Approximately 100°C at 100kPa.

SAFETY DATA SHEET

Flash point:	Will not burn until water component is driven off.
Upper Flammability Limit:	Does not burn.
Lower Flammability Limit:	Does not burn.
Flammability Class:	Does not burn.
Freezing/Melting Point:	Approximately 0°C.
Volatiles:	Water component.
Vapour Pressure:	2.37 kPa at 20°C (water vapour pressure).
Vapour Density:	As for water.
Specific Gravity:	No data.
Water Solubility:	Completely soluble in water.
pH:	12
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	As for water.
Coeff Oil/water Distribution:	No data
Autoignition temp:	Does not burn.
Particle Characteristics:	Not applicable for liquids.

Section 10 - Stability and Reactivity

Reactivity: Most strong alkalis and bases react with inorganic and organic acids to form salts. They can also react with some metals liberating hydrogen gas. These reactions may be rapid and sometimes liberate much heat. They can also decompose many organic materials such as esters, in a reaction called hydrolysis.

Conditions to Avoid: Under no circumstances should the container be sealed. Keep isolated from combustible materials.

Incompatibilities: acids, zinc, tin, aluminium and their alloys.

Fire Decomposition: This product is likely to decompose only after heating to dryness, followed by further strong heating. Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Sodium compounds. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: This product may attack skin. Ingredients in this product have an established TWA, so exposure by inhalation should be avoided.

Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Sodium Carbonate	H318, H335
<ul style="list-style-type: none"> Eye damage – category 1 Specific target organ toxicity (single exposure) – category 3 	
Sodium Hydroxide	H335, H314
<ul style="list-style-type: none"> Specific target organ toxicity (single exposure) – category 3 Skin and eye corrosion – category 1A 	

Potential Health Effects

Inhalation:

Short Term Exposure: Available data indicates that this product is not harmful. In addition product is unlikely to cause any discomfort or irritation.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: This product is corrosive to the skin. Capable of causing moderate to severe burns with ulceration. Can penetrate to deeper layers of skin, resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure. Burns may not be immediately painful

SAFETY DATA SHEET

the onset of pain may be minutes to hours.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: This product is very corrosive to eyes. It will quickly cause severe pain, and corrosion of the eye and surrounding facial tissues. Unless exposure is immediately treated, permanent blindness and facial scarring will occur.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. Available data shows that this product is not harmful. However, this product is corrosive to the gastrointestinal tract. Capable of causing moderate to severe burns with ulceration. Can penetrate to deeper layers of skin, resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: No significant ingredient is classified as carcinogenic by IARC.

Section 12 - Ecological Information

This product is unlikely to adversely effect the environment. Salts, acids and bases are typically diluted and neutralised when released to the environment in small quantities. However, until diluted or neutralised it will kill all aquatic organisms it contacts due to extreme pH.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to separate the contamination in some way. Only if neither of these options is suitable, we suggest that you contact a specialist disposal company to arrange disposal, but we recommend that it be neutralised in a controlled manner before disposal.

Section 14 - Transport Information

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

UN Number: 1824, SODIUM HYDROXIDE SOLUTION

Hazchem Code: 2R

Special Provisions: None allocated

Limited quantities: ADG 7 specifies a Limited Quantity value of 1 L for this class of product.

Dangerous Goods Class: Class 8: Corrosive Substances.

Packing Group: II

Packing Instruction: P001, IBC02

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

Section 15 - Regulatory Information

Australia:

AICS/AIIC: All of the significant ingredients in this formulation are compliant with AICIS regulations.

The following ingredients: Sodium carbonate, Sodium hydroxide, are mentioned in the SUSMP.

New Zealand:

Water Treatment Chemicals (Corrosive) Group Standard 2020 – HSR002681

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

SAFETY DATA SHEET

Issued by: Chemtools Pty Ltd

Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS/AIIC	Australian Inventory of Industrial Chemicals
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

SAFETY DATA SHEET