

### Force 395MST



MIG Pulse



MIG Gas/Gasless



STICK



TIG Lift-Arc



**400A**  
Max Output

**32A**  
415V



**Synergic\* or Manual**  
\*Enter material type & thickness & machine will set parameters automatically



**Job Save**  
Store custom settings for up to 20 jobs.



**Geared 4-Roll Wire Drive System**  
For super reliable wire feeding



**Takes 5kg or 15kg Spools**



**Spool Gun Ready**



**IP 23 Protection**  
Superior resistance to moisture & particles.



**Generator Friendly**  
Minimum 20kva



**Dual Pulse Easy Set**



**7 Year Warranty\***

#### Advanced Controls Include:

- ✓ MIG: Inductance, Pre/Post Gas, Soft-Start, Burnback
- ✓ Stick: Adjustable Hot-Start & Arc-Force
- ✓ TIG: Post Gas, Slope-Up, Amp Adjustment on Torch

\*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase

| Part No.    | Description                      |
|-------------|----------------------------------|
| WC-395MSTK1 | 395MST Standard Package          |
| WC-395MSTK2 | 395MST with Toolbox              |
| WC-06203    | Optional Spool Gun BZL25 8m      |
| WC-06234    | Optional TIG Torch #17 4m Remote |
| WC-06233    | Optional 4m Stick Lead           |

#### Includes:



MIG Torch 4m



Gas Regulator



Earth Lead 6m



Drive Roller for: 0.9/1.2 Steel



0.8m Inter Connection Cable Set



10m Inter Connection Cable Set

#### Specifications

| Description                        | Details                   |
|------------------------------------|---------------------------|
| Standard                           | AS 60974.1                |
| Power Supply                       | 3-Phase                   |
| Power Factor                       | 0.99                      |
| Output Cable Terminals             | 35-50 (Large)             |
| <b>MIG</b>                         |                           |
| Output                             | 10A/16V - 400A/34V        |
| Duty Cycle                         | 400A @ 60%<br>310A @ 100% |
| Wire Sizes / Capacity              | 0.6, 0.8, 0.9, 1.0, 1.2mm |
| <b>Stick (MMA)</b>                 |                           |
| Output                             | 10 - 400A                 |
| Duty Cycle                         | 400A @ 60%                |
| MMA Electrode Size / Capacity      | 1.6 - 4.0mm               |
| <b>TIG</b>                         |                           |
| Output                             | 10 - 400A                 |
| Duty Cycle                         | 400A @ 60%                |
| Tungsten Electrode Size / Capacity | 1.6 - 4mm                 |



WC-395MSTK1



WC-395MSTK2

#### More info



Weldclass.com.au /395mst

#### Comparison

| Force 395MSTK1                  | Other                    |                          |
|---------------------------------|--------------------------|--------------------------|
|                                 | Yes                      | No                       |
| ✓ MIG, Stick & Lift-TIG         | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ Easy Dual Pulse MIG           | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ 20+ Synergic MIG Programs     | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ Job Memory/Recall             | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ LCD Displays                  | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ Advanced Controls (see above) | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ 4m MIG Torch                  | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ 4-Roll Geared Drive System    | <input type="checkbox"/> | <input type="checkbox"/> |
| ✓ 2-stage Gas-Saving Regulator  | <input type="checkbox"/> | <input type="checkbox"/> |