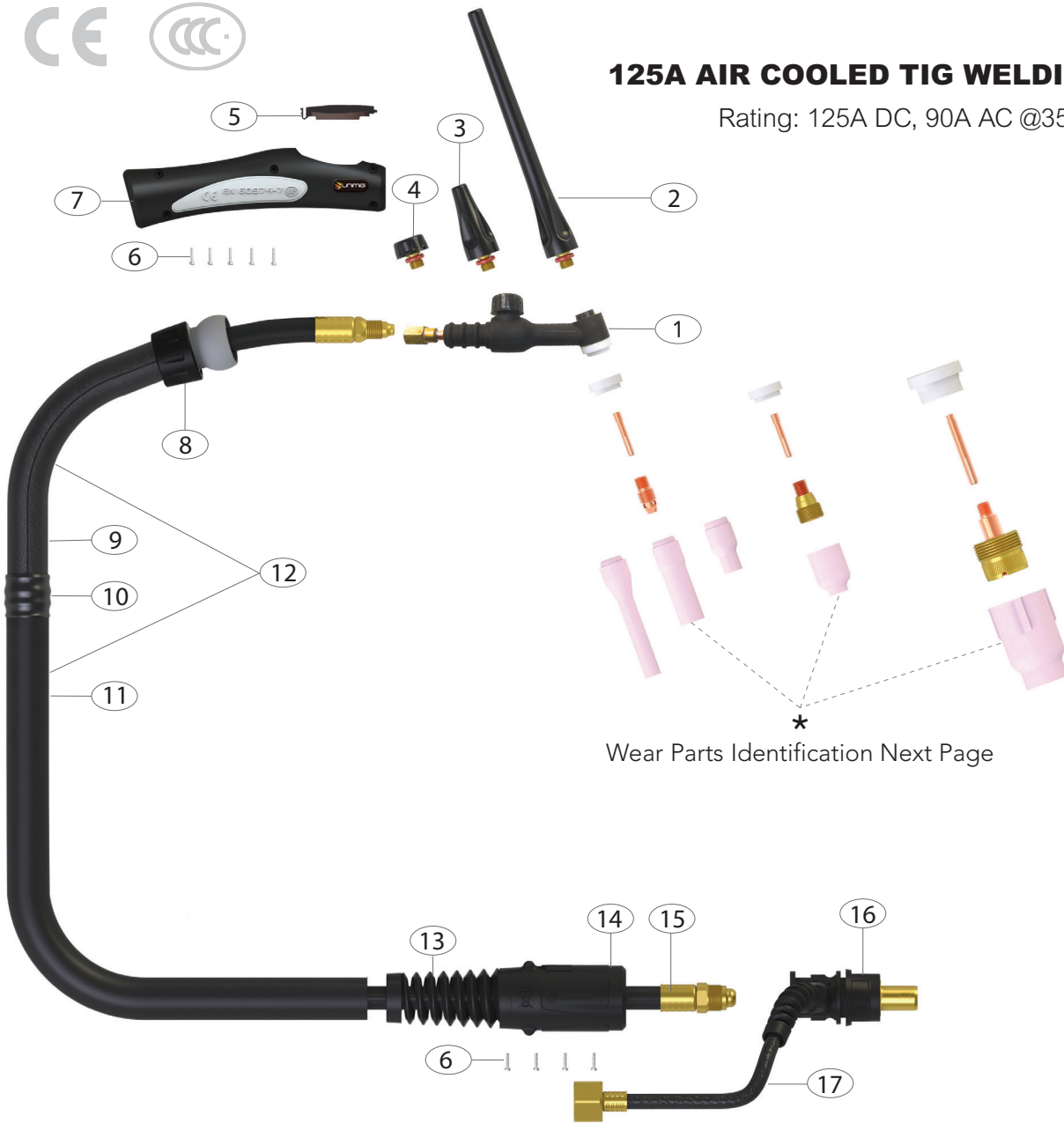


Suregrip Series 9V ERGO TIG TORCH



125A AIR COOLED TIG WELDING TORCH

Rating: 125A DC, 90A AC @35% ducy cycle.



Wear Parts Identification Next Page

Torch Model

Description

Part Number

4m

8m

9V Suregrip Tig Torch Package c/w 2m Gas Hose

9V-4MCP25

9V-8MCP25

9V-4MCP50

9V-8MCP50

Spare Parts

Part Number	Description	Part Number	Description
1	WP9V Torch head Standard	10	UERJK100 Jointing Repair Kit
	WP9VF Torch head flexible	11	UERNCS-32 Neoprene Cover X 3.2mt
2	41V24 Back Cap Long		UERNCS-72 Neoprene Cover X 7.2mt
3	41V35 Back Cap Medium	12	UERCO100-40 Sheath X 12.5ft Inc Leather Cover
4	41V33 Back Cap Short		UERCO100-80 Sheath X 25ft Inc Leather Cover
5	UERBS Blank Kit	13	USLH917-S Cable Support Small
6	UERSP1 Screw Pack	14	USLH917-H "Surelok" Housing Small
8	UERH100 Small Ergo Tig Handle	15	USL57Y01AR Power Cable X 12.5ft "Surelok" Rub
9	UERKJ100 Small Knuckle Joint		USL57Y03AR Power Cable X 25ft "Surelok" Rubber
0	UERLC100-08 Leather Cover X 0.8mt	16	USL3550 "Surelok" Body & Support
		17	USL-1-GS4 Gas Supply Hose

Suregrip Series 9V ERGO TIG TORCH



Standard Front End Parts

Part # Description
598882 Cup Gasket



Part # Description
13N26 Collet body 1.0mm
13N27 Collet body 1.6mm
13N28 Collet body 2.4mm
13N29 Collet body 3.2mm



Part # Description
13N08 Alumina nozzle 6.0mm
13N09 Alumina nozzle 8.0mm
13N10 Alumina nozzle 10.0mm
13N11 Alumina nozzle 11.0mm
13N12 Alumina nozzle 13.0mm
13N13 Alumina nozzle 16.0mm



Part # Description
13N21 Collet 1.0mm
13N22 Collet 1.6mm
13N23 Collet 2.4mm
13N24 Collet 3.2mm



Part # Description
45V42 Gas Lens Body 1.0mm
45V43 Gas Lens Body 1.6mm
45V44 Gas Lens Body 2.4mm
45V45 Gas Lens Body 3.2mm



Part # Description
53N58 Gas Lens Nozzle Ø 6mm #4
53N59 Gas Lens Nozzle Ø 8mm #5
53N60 Gas Lens Nozzle Ø 10mm #6
53N61 Gas Lens Nozzle Ø 11mm #7
53N61S Gas Lens Nozzle Ø 13mm #8



TR0004-16



RED

ANSI/AWS A5.12-98
ISO 6848 WT20

2% Thoriated: Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate. Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0004-10	1.0mm x 175mm thoriated tungsten electrode 2%
TR0004-16	1.6mm x 175mm thoriated tungsten electrode 2%
TR0004-24	2.4mm x 175mm thoriated tungsten electrode 2%
TR0004-32	3.2mm x 175mm thoriated tungsten electrode 2%