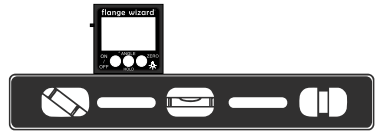


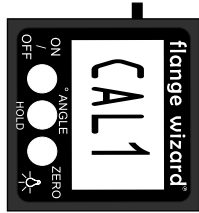
Recalibration: (Recalibrate the inclinometer only when it is inaccurate)



1. Must have a level surface or a standard level.
2. Remove inclinometer from body and place on level surface or standard level.
3. With the power off, press and hold in the ZERO button while turning ON the tool. You should see the screen go to "CAL 0", entering the calibration status.
4. When flashing starts rotate the box clockwise 90°, repeat until "CAL 3" is achieved and the unit shuts off. Your calibration is now complete.



Starts flashing rotate 90° clockwise



Starts flashing rotate 90° clockwise



Starts flashing rotate 90° clockwise. Make sure NOT to set on RESET button



Shuts down Calibration complete

Digital Centering Head

Reg. No. 1,015,681 MADE IN U.S.A.

53077-D

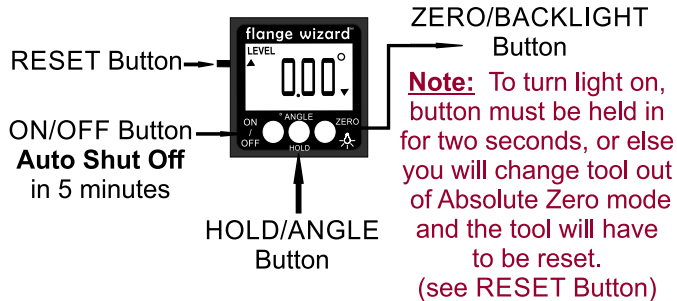
Instruction Guide



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*Tool is factory set on Absolute Zero

Function Description:



° ANGLE Button



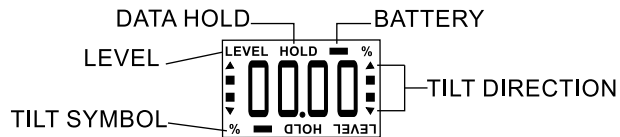
* Make sure you are in degree mode.

Short press HOLD/ANGLE Button the display will hold the readout data.



Long press HOLD/ANGLE Button for 2 seconds, the display will change to %.

Hold ON/OFF Button in to display screen info below.



Battery Replacement:

1. Must remove inclinometer from tool by loosening the two set screws on top and pull straight forward.
2. Replace batteries being careful not to lose the RESET Button.
3. Slide inclinometer back onto body and lightly tighten set screws.

ZERO Button

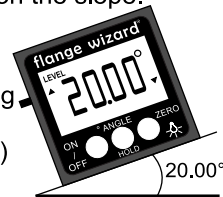
Set Relative zero position

1. Measurement initially displays 0.00° on the LCD, when it displays "▲" on the left side, and "▼" on the right side, it means the left side is higher. When it displays "▼" on the left side and "▲" on the right side, it means the left side is lower.
2. Turn on the digital box and begin to measure, the read-out is the relative angle of the absolute level.

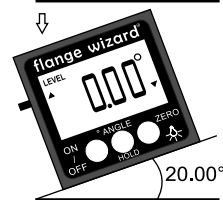
Relative Measuring Mode

The instrument allows you to set zero at any slope as a reference surface, and to measure the relative angle based on the slope.

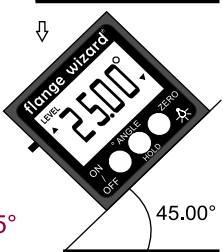
1. When it turns on, put the digital box onto the measuring surface (showing the angle comparing the absolute level)



2. Press ZERO button, it displays " 0.00° ".



3. Put the instrument on the surface that needs to be measured, or change the angle on the reference surface, the readout displays the angle value compared to the reference surface.



***Must hit RESET button for factory set 0.00**