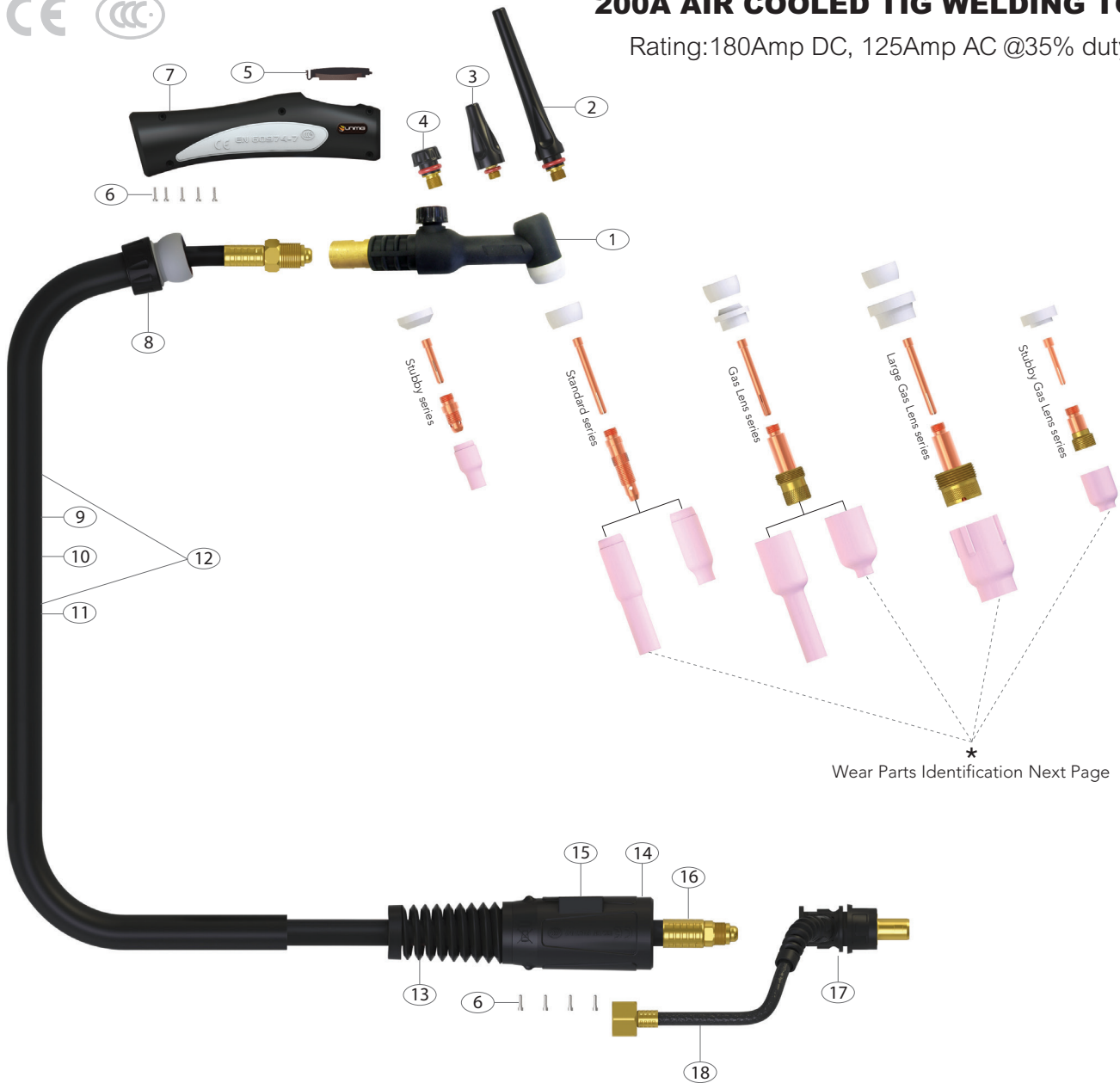


Suregrip Series 26V TIG TORCH



200A AIR COOLED TIG WELDING TORCH

Rating: 180Amp DC, 125Amp AC @35% duty cycle.



Wear Parts Identification Next Page

Torch Model

Description

Part Number

4m

8m

26V Tig Torch Package c/w 2m Gas Hose

26V-4MCP50

26V-8MCP25

26V-8MCP50

Spare Parts

Part Number	Description	Part Number	Description
1	WP26V Torch head	11	UERNCL-32 Neoprene Cover X 3.2mt
	WP26VF Torch head flexible		UERNCL-72 Neoprene Cover X 7.2mt
2	57Y02 Back cap long	12	UERCO200-40 Sheath X 12.5ft Inc Leather Cover
3	57Y03 Medium back cap		UERCO200-80 Sheath X 25ft Inc Leather Cover
4	57Y04 Short back cap	13	USLH26-S Cable Support Large
5	UERBS Blank Kit	14	USLH26-H "Surelok" Housing Large
6	UERSP1 Screw Pack	15	USLH26-C "Surelok" Housing Cover
7	UERH200 Large Ergo Tig Handle	16	USL46V28AR Power Cable X 12.5ft "Surelok" Rubber
8	UERKJ200 Large Knuckle Joint		USL46V30AR Power Cable X 25ft "Surelok" Rubber
9	UERLC200-08 Leather Cover X 0.8mt	17	USL3550 "Surelok" Body & Support
10	UERJK200 Jointing Repair Kit	18	USL-1-GS4 Gas Supply Hose

Suregrip Series 26V TIG TORCH

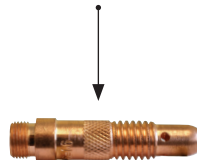


Standard Front End Parts

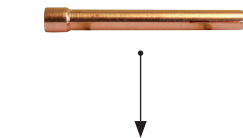
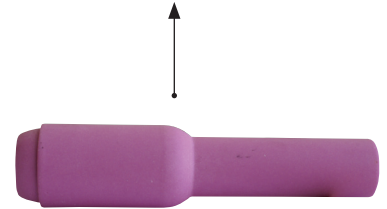
Part # 18CG
Description Cup Gasket



Part # 10N30
Description Collet Body 1.0mm
10N31 Collet Body 1.6mm
10N32 Collet Body 2.4mm
10N28 Collet Body 3.2mm



Part # 10N49L Long Alumina Nozzle Ø 8mm #5L
53N48L Long Alumina Nozzle Ø 10mm #6L
53N47L Long Alumina Nozzle Ø 11mm #7L



Part # 10N22 Collet 1.0mm
10N23 Collet 1.6mm
10N24 Collet 2.4mm
10N25 Collet 3.2mm

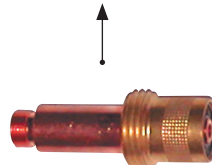
Part # 10N50 Alumina Nozzle Ø 6mm #4
10N49 Alumina Nozzle Ø 8mm #5
10N48 Alumina Nozzle Ø 10mm #6
10N47 Alumina Nozzle Ø 11mm #7
10N46 Alumina Nozzle Ø 13mm #8
10N45 Alumina Nozzle Ø 16mm #10
10N44 Alumina Nozzle Ø 19mm #12

Compact Gas Lens Front End Parts

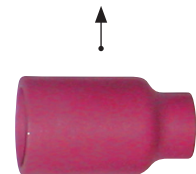
Part # 54N01
Description Gas Lens Gasket



Part # 45V25 Gas Lens Body 1.6mm
45V26 Gas Lens Body 2.4mm
45V27 Gas Lens Body 3.2mm



Part # 54N14 Gas lens ceramic 8.0mm
54N15 Gas lens ceramic 7.0mm
54N17 Gas lens ceramic 5.0mm



TR0004-16



RED
ANSI/AWS A5.12-98
ISO 6848 WT20

2% Thoriated: Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate. Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0004-10	1.0mm x 175mm thoriated tungsten electrode 2%
TR0004-16	1.6mm x 175mm thoriated tungsten electrode 2%
TR0004-24	2.4mm x 175mm thoriated tungsten electrode 2%
TR0004-32	3.2mm x 175mm thoriated tungsten electrode 2%